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APPLICATION NO.	FILING DATE	FIRST NAMED INVENTOR	ATTORNEY DOCKET NO.	CONFIRMATION NO.
10/532,082	04/21/2005	Takashi Ochi	IPE-056	8287
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SUITE 1105		SYKES, ALTREV C		
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			1798	
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			12/01/2010	PAPER

Please find below and/or attached an Office communication concerning this application or proceeding.

The time period for reply, if any, is set in the attached communication.

	Application No.	Applicant(s)				
Office Action Summers	10/532,082	OCHI ET AL.				
Office Action Summary	Examiner	Art Unit				
	ALTREV C. SYKES	1798				
The MAILING DATE of this communication app Period for Reply	ears on the cover sheet with the c	orrespondence ad	dress			
A SHORTENED STATUTORY PERIOD FOR REPLY WHICHEVER IS LONGER, FROM THE MAILING DA - Extensions of time may be available under the provisions of 37 CFR 1.13 after SIX (6) MONTHS from the mailing date of this communication. - If NO period for reply is specified above, the maximum statutory period w - Failure to reply within the set or extended period for reply will, by statute, Any reply received by the Office later than three months after the mailing earned patent term adjustment. See 37 CFR 1.704(b).	ATE OF THIS COMMUNICATION 16(a). In no event, however, may a reply be tim 11 apply and will expire SIX (6) MONTHS from 12 cause the application to become ABANDONEI	l. ely filed the mailing date of this co O (35 U.S.C. § 133).				
Status						
1)⊠ Responsive to communication(s) filed on <u>17 Se</u>	entember 2010					
<i>i</i> —	/ 					
· · · · · · · · · · · · · · · · · · ·	closed in accordance with the practice under <i>Ex parte Quayle</i> , 1935 C.D. 11, 453 O.G. 213.					
closed in accordance with the practice under Z	x parte waayie, 1000 O.D. 11, 40	. O. O. 210.				
Disposition of Claims						
 4) Claim(s) 1,4,8,10-12,14-21,23,24,27-34,39-41,46,47,53,56,57 and 59 is/are pending in the application. 4a) Of the above claim(s) 14,15,20,21,23,24,27-34,39-41,46 and 47 is/are withdrawn from consideration. 5) Claim(s) is/are allowed. 6) Claim(s) 1,4,8,10-12,16-19,53,56,57, and 59 is/are rejected. 7) Claim(s) is/are objected to. 8) Claim(s) are subject to restriction and/or election requirement. 						
Application Papers						
9)☐ The specification is objected to by the Examine	٠.					
10)☐ The drawing(s) filed on is/are: a)☐ accepted or b)☐ objected to by the Examiner.						
Applicant may not request that any objection to the drawing(s) be held in abeyance. See 37 CFR 1.85(a).						
Replacement drawing sheet(s) including the correction is required if the drawing(s) is objected to. See 37 CFR 1.121(d).						
11)☐ The oath or declaration is objected to by the Examiner. Note the attached Office Action or form PTO-152.						
Priority under 35 U.S.C. § 119						
12) Acknowledgment is made of a claim for foreign a) All b) Some * c) None of: 1. Certified copies of the priority documents 2. Certified copies of the priority documents 3. Copies of the certified copies of the prior application from the International Bureau * See the attached detailed Office action for a list of	s have been received. s have been received in Application ity documents have been received (PCT Rule 17.2(a)).	on No d in this National	Stage			
Attachment(s) 1) Notice of References Cited (PTO-892) 2) Notice of Draftsperson's Patent Drawing Review (PTO-948) 3) Information Disclosure Statement(s) (PTO/SB/08)	4) Interview Summary Paper No(s)/Mail Da 5) Notice of Informal Pa	te				
Paper No(s)/Mail Date 6) L. Other:						

DETAILED ACTION

Response to Amendment

1. The amendment to the claims filed September 17, 2010 is acknowledged by examiner and has been entered. Claim 1 has been amended and claim 7 has been cancelled.

Response to Arguments

2. Applicant's arguments filed September 17, 2010 have been fully considered but they are not persuasive.

Applicant argues Fong and Gogins cannot be properly combined and are the basis for all of the rejection in the office action. The method of Fong can be adopted only for a water soluble polymer and cannot be adopted for a water insoluble polymer such as claimed in the present invention and as disclosed in Gogins.

Examiner is not persuaded. Examiner notes that the Abstract of Fong recites "Electrospinning is a straightforward method to produce polymer fibers from polymer solutions...". As such, examiner notes that in no way was Fong intended to be limited to only water soluble polymers. Further, while the Fong prior art exemplifies the polymer poly(ethylene oxide) it is noted by examiner that Gogins discloses the polymer materials that can be used for the fine fiber includes polyarylene oxide. (See [0041]) As such, poly(ethylene oxide) would fall under polyarylene oxide. Gogins also discloses that

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these fine fibers can be produced by a number of means including electrostatic spinning and melt spinning. (See [0031])

Applicant argues the nanofibers of the present invention, i.e. having small diameter, having small spread of single fiber fineness, and consisting of specified polymer, cannot be obtained by an electrospinning method.

Examiner is not persuaded and maintains the position as set forth above. Furthermore, the elected instant claims are only directed to a product. Examiner notes that the claim limitations do not recite a particular process step for producing the nanofibers.

Therefore, the arguments against electrospinning are not germane to the patentability of the product. Nevertheless, Gogins et al. discloses fine fibers produced by electrostatic spinning, melt spinning, melt blowing, or splittable "islands in a sea" methods. (See [0031] and [0040]) Therefore, it would have been well within the ordinary skill of one in the art to utilize a method complimentary of the intended end use of the fine fibers.

Claim Rejections - 35 USC § 103

3. The following is a quotation of 35 U.S.C. 103(a) which forms the basis for all obviousness rejections set forth in this Office action:

⁽a) A patent may not be obtained though the invention is not identically disclosed or described as set forth in section 102 of this title, if the differences between the subject matter sought to be patented and the prior art are such that the subject matter as a whole would have been obvious at the time the invention was made to a person having ordinary skill in the art to which said subject matter pertains. Patentability shall not be negatived by the manner in which the invention was made.

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4. The factual inquiries set forth in *Graham* v. *John Deere Co.*, 383 U.S. 1, 148 USPQ 459 (1966), that are applied for establishing a background for determining obviousness under 35 U.S.C. 103(a) are summarized as follows:

- 1. Determining the scope and contents of the prior art.
- 2. Ascertaining the differences between the prior art and the claims at issue.
- 3. Resolving the level of ordinary skill in the pertinent art.
- 4. Considering objective evidence present in the application indicating obviousness or nonobviousness.
- 5. <u>Claims 1, 4, 8, 10-12, 16-19, 53, 56, 57 and 59</u> are rejected under 35 U.S.C. 103(a) as being unpatentable over Fong et al. *Beaded nanofibers formed during electrospinning* in view of Deitzel et al. *Controlled deposition of electrospun poly(ethylene oxide) fibers* and further in view of Gogins et al. (US 2004/0116025).

Regarding <u>claims 1, 53, and 57</u> Fong et al. discloses polymer fibers produced from polymer solutions, with diameters in the range of 100 nm. (See Abstract and pg. 4585, 3rd paragraph and pg. 12 of the Remarks filed 9/17/10) According to the instant specification single fibers in a range from 1*10⁻⁷ to 2*10⁻⁴ dtex (or 1*10⁻⁷ to 1*10⁻⁴ dtex) in single fiber fineness are equivalent to single fiber diameter from 1 to 150 nm (or 1 to 100 nm). (See [0122] and [0124]) As such, examiner notes that the nanofibers of Fong et al. would be expected to have a small fiber fineness by number average and a small spread of single fiber fineness since the reference is explicit to polymer nanofibers in the range of 100 nm having no beading. (See Figure 2f and table 2) Fong et al. does not specifically disclose an orientation that extends in one dimension over a definite length or a fibrous material.

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Deitzel et al. discloses the deposition of sub-micron polymer fibers (<300 nm in diameter) on a substrate. (See Abstract) Deitzel et al. discloses electrospinning has been known to be used for electrospun textiles for protective clothing and filtration applications. (See Col 1, second paragraph and Col 4, first paragraph) Deitzel et al. discloses yarns of electrospun fibers used in WAXD experiments were collected using a combing technique. (See Col 7, second paragraph) Therefore, examiner notes that utilizing a combing technique would align the fibers in one dimension over a definite length. Deitzel et al. also discloses it is possible to collect the electrospun fibers in the form of a yarn with the multiple field apparatus. (See Col 13, first full paragraph) Deitzel et al. discloses a fiber mat is obtained. (See Fig. 7b and Col 11, second sentence)

As Fong et al. and Deitzel et al. are both directed to polymer nanofibers having no beading, the art is analogous. Therefore, it would have been obvious to one of ordinary skill in the art at the time of the invention to utilize the combing technique as taught by Deitzel et al. for collecting the fibers as disclosed by Fong et al. motivated by the desire to utilize the obtained fibers in a fibrous structure. (See Deitzel Fig. 7b and Col 11, second sentence and Col 1, second paragraph)

Further regarding <u>claims 1 and 57</u>, Fong et al. does not specifically disclose the polymers as claimed by applicant.

Gogins teaches polymeric compositions such as polyolefin, polyamide, and polyester are known to be adequate for electrospinning. (See [0038]).

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As Fong et al. and Gogins et al. are both directed to fine polymer fibers, the art is analogous. Therefore, it has been well settled that a prima facie case of obviousness exists for one of ordinary skill in the art to substitute one material for another outside the showing of unexpected results when both are taught in the prior art to be useful for the same purpose. In this case, it would have been obvious to one of ordinary skill in the art at the time the invention was made to use other polymers as taught by Gogins as the thermoplastic material used to create a nanofiber aggregate as disclosed by Fong.

Regarding <u>claim 4</u>, Fong et al. discloses beads and beaded fibers are less likely to be formed for the more viscous solutions. (See pg. 4588, 1st paragraph) Fong et al. demonstrates this theory further with the measurements in Table 2 wherein the increased viscosity favors the formation of smooth fibers with a diameter in range of less than 80nm. (See also pg. 4589, 1st full paragraph)

Therefore, it would have been well within the ordinary skill of one in the art at the time of the invention to optimize the width of the aggregate to that as claimed by applicant in view of the teachings of Fong directed to providing smooth fibers. Further, it is seen that the higher the net charge density, the more likely that a smooth fibers will be formed also having a diameter of less than 80 nm. (See Fig. 2f, Table 2)

to be adequate for electrospinning. (See [0038]).

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As such, it would have been obvious to one of ordinary skill in the art to optimize the strength of the aggregate of nanofibers motivated by end product use such as for a fabric for clothing or other type barrier. Further, examiner notes that the strength of the nanofibers and the rate of elongation of absorbing water would depend greatly on the type of thermoplastic utilized as well as the fiber production method. As set forth above, the prior teaches the preferred polymers of applicant in addition to spun yarn morphology as claimed.

Regarding <u>claims 11 and 16</u>, modified Fong et al. does not disclose a functional chemical agent.

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Gogins et al. discloses the fine fiber can be made of a polymer material or a polymer plus additive. (See [0052]) Gogins et al. discloses the resistance to the effects of heat, humidity, impact, mechanical stress and other negative environmental effect can be substantially improved by the presence of additive materials. (See [0054])

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Therefore, it would have been obvious to one of ordinary skill in the art at the time of the invention to utilize an additive material (i.e. functional chemical agent) in the polymer materials used in the electrospinning process of modified Fong et al. motivated by the desire to tailor the fabric with respect to resistance to the effects of heat, humidity, impact, and mechanical stress. (See [0054])

Regarding <u>claim 18</u>, Gogins et al. discloses the multilayer fabric typically includes an outer shell, either a woven or non-woven material that can act to protect the fine fiber (nanofiber) layer from damage, contamination or wear. Often the outer shell is combined with the fine fiber layer using a variety of manufacturing techniques; however, such a combination is preferably manufactured using either direct application or adhesive lamination technology. It may of course be worn in many configurations with other garments, including as an undergarment. (See [0032] and [0055]) As such, it would have been obvious to one of ordinary skill in the art to orient the nanofibers to provide selected barrier properties. Fong et al. teaches the fiber length is also affected by the spinning conditions. (See Table 2)

Regarding <u>claim 56</u>, Gogins et al. discloses nanofibers can be arranged in structures that are very efficient barriers to aerosol particles, but still allow excellent air permeability. (See [0011]) As such, examiner notes that one of ordinary skill in the art at the time of the invention would have been easily motivated to modify the mass per unit area of the fiber in the fibrous material based on the intended end use of the fibrous material since one would appreciate that an undergarment and a protective suit would need to meet different requirements for weight and air permeability.

Regarding <u>claim 59</u>, Fong does not specifically disclose that the orientation of the nanofibers extend in one dimension for at least several meters. However, it would have

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been obvious to one of ordinary skill in the art at the time of the invention to optimize the orientation in one dimension to be at least several meters of Fong motivated by intended use since Deitzel et al. discloses that the nanofibers are known to be used in various end products. (See Col 1, second paragraph)

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6. <u>Claims 1, 4 and 10</u> are rejected under 35 U.S.C. 103(a) as being unpatentable over

Theron et al. *Electrostatic field-assisted alignment of electrospun nanofibres* in view of

Fong et al. *Beaded nanofibers formed during electrospinning*.

Regarding <u>claim 1</u> Thereon et al. discloses electrostatic field-assisted assembly techniques combined with an electrospinning process used to position and align individual nanofibres (NFs) on a tapered and grounded wheel-like bobbin. The bobbin is able to wind a continuously as-spun nanofibre at its tip-like edge. The alignment approach has resulted in polyethylene oxide-based NFs with diameters ranging from 100–300 nm and lengths of up to hundreds of microns. The results demonstrate the effectiveness of this new approach for assembling NFs in parallel arrays while being able to control the average separation between the fibres. (See Abstract) Therefore, examiner notes that the fibers would be aligned in one dimension over a definite length. (See Introduction, first paragraph) Theron is not explicit to fibers having a small spread of single fiber fineness as claimed by applicant.

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Fong et al. discloses polymer fibers produced from polymer solutions, with diameters in the range of 100 nm. (See Abstract and pg. 4585, 3rd paragraph and pg. 12 of the Remarks filed 9/17/10) According to the instant specification single fibers in a range from 1*10⁻⁷ to 2*10⁻⁴ dtex (or 1*10⁻⁷ to 1*10⁻⁴ dtex) in single fiber fineness are equivalent to single fiber diameter from 1 to 150 nm (or 1 to 100 nm). (See [0122] and [0124]) As such, examiner notes that the nanofibers of Fong et al. would be expected to have small fiber fineness by number average and a small spread of single fiber fineness since the reference is explicit to polymer nanofibers in the range of 100 nm having no beading. (See Figure 2f and table 2) Fong et al. discloses higher viscosity favors formation of fibers without beads, higher net charge density not only favors formation of fibers without beads, but also favors the formation of thinner fibers. Finally reduced surface tension favors the formation of fibers without beads. (See pg. 4585, 3rd paragraph)

As Theron et al. and Fong et al. are both directed to electrospun nanofibers, the art is analogous. Therefore, it would have been obvious to one of ordinary skill in the art to provide a small spread of single fiber fineness as taught by Fong et al. for the array of nanofibers as disclosed by Theron et al. motivated by expected success since Theron teaches nanofibers having diameters which correspond to the single fiber fineness by number average. As such, examiner notes that at the time of the instant invention, one of ordinary skill in the art would have known how to make polymeric nanofibers as well as

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how to produce beaded and unbeaded structures as needed in view of the prior art teachings.

Regarding <u>claim 4</u>, Fong et al. discloses beads and beaded fibers are less likely to be formed for the more viscous solutions. (See pg. 4588, 1st paragraph) Fong et al. demonstrates this theory further with the measurements in Table 2 wherein the increased viscosity favors the formation of smooth fibers with a diameter in range of less than 80nm. (See also pg. 4589, 1st full paragraph)

Therefore, it would have been well within the ordinary skill of one in the art at the time of the invention to optimize the width of the aggregate to that as claimed by applicant in view of the teachings of Fong directed to providing smooth fibers. Further, it is seen that the higher the net charge density, the more likely that a smooth fibers will be formed also having a diameter of less than 80 nm. (See Fig. 2f, Table 2)

Regarding <u>claim 10</u>, one of ordinary skill in the art would expect for the aligned polymer nanofibers of Thereon et al. would have a rate of elongation at absorbing water as claimed by applicant since the structure of the aligned nanofibers have been shown to be substantially similar to that of the aggregate claimed by applicant.

7. <u>Claims 12 and 59</u> are rejected under 35 U.S.C. 103(a) as being unpatentable over Theron et al. *Electrostatic field-assisted alignment of electrospun nanofibres* in view of Fong et

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al. Beaded nanofibers formed during electrospinning and further in view of Deitzel et al.

Controlled deposition of electrospun poly(ethylene oxide) fibers.

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Regarding <u>claim 12</u>, modified Theron et al. is not explicit to the use of the nanofibers in a fibrous material.

Deitzel et al. discloses fiber mats and yarns are analyzed after the completed electrospinning process. (See Abstract) Deitzel et al. discloses electrospinning has been known to be used for electrospun textiles for protective clothing and filtration applications. Other applications that are being explored include scaffolding for tissue growth, and optical and electronic applications. (See Col 1, second paragraph)

As Theron and Deitzel et al. are both directed to modified electrospinning processes to produce polymer nanofibers, the art is analogous. Therefore, it would have been obvious to one of ordinary skill in the art to utilize the aggregate of nanofibers as taught by Theron et al. in a fibrous material as claimed by applicant. Additionally, it would have been obvious to one of ordinary skill in the art at the time of the invention to utilize the electrospinning process of modified Theron to produce aligned nanofibers which could be used in at least the same capacity as that of the polymer nanofibers already known in the art as taught by Deitzel.

Regarding <u>claim 59</u>, Theron et al. does not specifically disclose that the orientation of the nanofibers extend in one dimension for at least several meters. However, it would have been obvious to one of ordinary skill in the art at the time of the invention to optimize the

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orientation in one dimension to be at least several meters of Theron motivated by intended use since Deitzel et al. discloses that the nanofibers are known to be used in various end products. (See Col 1, second paragraph)

8. <u>Claims 8, 10-12, 16-19, 56, and 57</u> are rejected under 35 U.S.C. 103(a) as being unpatentable over Theron et al. *Electrostatic field-assisted alignment of electrospun nanofibres* in view of Fong et al. *Beaded nanofibers formed during electrospinning and further* in view of Deitzel et al. *Controlled deposition of electrospun poly(ethylene oxide) fibers* and Gogins et al. (US 2004/0116025).

Regarding claims 8, 10, and 12 modified Theron et al. is not explicit to the strength of the aggregate. However, Gogins et al. discloses fine fibers produced by electrostatic spinning, melt spinning, melt blowing, or splittable "islands in a sea" methods. (See [0031] and [0040]) Gogins et al. discloses nanofibers can be arranged in structures such as fabrics for protective suits or clothing or other barriers against hazardous materials. (See [0008], [0011] and [0030]) As such, it would have been obvious to one of ordinary skill in the art to optimize the strength of the aggregate of nanofibers motivated by end product use such as for a fabric. Further, examiner notes that the strength of the nanofibers and the rate of elongation of absorbing water would depend greatly on the type of thermoplastic utilized as well as the fiber production method.

Regarding <u>claims 11 and 16</u>, modified Theron et al. does not disclose a functional chemical agent.

Gogins et al. discloses the fine fiber can be made of a polymer material or a polymer plus additive. (See [0052]) Gogins et al. discloses the resistance to the effects of heat, humidity, impact, mechanical stress and other negative environmental effect can be substantially improved by the presence of additive materials. (See [0054])

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Therefore, it would have been obvious to one of ordinary skill in the art at the time of the invention to utilize an additive material (i.e. functional chemical agent) in the polymer materials used in the electrospinning process of modified Theron et al. motivated by the desire to tailor the fabric with respect to resistance to the effects of heat, humidity, impact, and mechanical stress. (See [0054])

Regarding <u>claim 17</u> Gogins et al. discloses the durable nanofibers and microfibers described in this invention can be added to any of the fabrics. These fabrics can be woven or non-woven. (See [0055])

Regarding <u>claim 18</u>, Gogins et al. discloses the multilayer fabric typically includes an outer shell, either a woven or non-woven material that can act to protect the fine fiber (nanofiber) layer from damage, contamination or wear. Often the outer shell is combined with the fine fiber layer using a variety of manufacturing techniques; however, such a

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combination is preferably manufactured using either direct application or adhesive lamination technology. It may of course be worn in many configurations with other garments, including as an undergarment. (See [0032] and [0055]) As such, it would have been obvious to one of ordinary skill in the art to orient the nanofibers to provide selected barrier properties. Fong et al. teaches the fiber length is also affected by the spinning conditions. (See Table 2)

Regarding <u>claims 19</u> Gogins et al. discloses polymeric compositions with improved properties that can be used in a variety of applications including the formation of nanofibers, fiber webs, fibrous mats, etc. (See [0040]) Gogins et al. discloses a fabric can be used as protective suits or clothing or other barrier uses such as containers of hazardous materials. (See [0008] and [0030])

Regarding <u>claim 56</u>, Gogins et al. discloses nanofibers can be arranged in structures that are very efficient barriers to aerosol particles, but still allow excellent air permeability. (See [0011]) As such, examiner notes that one of ordinary skill in the art at the time of the invention would have been easily motivated to modify the mass per unit area of the fiber in the fibrous material based on the intended end use of the fibrous material since one would appreciate that an undergarment and a protective suit would need to meet different requirements for weight and air permeability.

Regarding <u>claim 57</u>, modified Theron et al. is not explicit to the thermoplastic polymers as claimed.

Gogins teaches polymeric compositions such as polyolefin, polyamide, and polyester are known to be adequate for electrospinning. (See [0038]).

As modified Theron et al. and Gogins et al. are both directed to fine polymer fibers, the art is analogous. Therefore, it has been well settled that a prima facie case of obviousness exists for one of ordinary skill in the art to substitute one material for another outside the showing of unexpected results when both are taught in the prior art to be useful for the same purpose. In this case, it would have been obvious to one of ordinary skill in the art at the time the invention was made to use other polymers as taught by Gogins as the thermoplastic material used to create a nanofiber aggregate as disclosed by modified Theron.

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9. This application currently names joint inventors. In considering patentability of the claims under 35 U.S.C. 103(a), the examiner presumes that the subject matter of the various claims was commonly owned at the time any inventions covered therein were made absent any evidence to the contrary. Applicant is advised of the obligation under 37 CFR 1.56 to point out the inventor and invention dates of each claim that was not commonly owned at the time a later invention was made in order for the examiner to consider the applicability of 35 U.S.C. 103(c) and potential 35 U.S.C. 102(e), (f) or (g) prior art under 35 U.S.C. 103(a).

Conclusion

10. Applicant's amendment necessitated the new ground(s) of rejection presented in this Office action. Accordingly, **THIS ACTION IS MADE FINAL**. See MPEP § 706.07(a). Applicant is reminded of the extension of time policy as set forth in 37 CFR 1.136(a).

A shortened statutory period for reply to this final action is set to expire THREE MONTHS from the mailing date of this action. In the event a first reply is filed within TWO MONTHS of the mailing date of this final action and the advisory action is not mailed until after the end of the THREE-MONTH shortened statutory period, then the shortened statutory period will expire on the date the advisory action is mailed, and any extension fee pursuant to 37 CFR 1.136(a) will be calculated from the mailing date of the

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advisory action. In no event, however, will the statutory period for reply expire later than SIX MONTHS from the date of this final action.

11. Any inquiry concerning this communication or earlier communications from the

examiner should be directed to ALTREV C. SYKES whose telephone number is

(571)270-3162. The examiner can normally be reached on Monday-Thursday, 8AM-

5PM EST, alt Friday.

If attempts to reach the examiner by telephone are unsuccessful, the examiner's

supervisor, Angela Ortiz can be reached on 571-272-1206. The fax phone number for the

organization where this application or proceeding is assigned is 571-273-8300.

Information regarding the status of an application may be obtained from the Patent

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800-786-9199 (IN USA OR CANADA) or 571-272-1000.

/Angela Ortiz/

Supervisory Patent Examiner, Art Unit

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/ACS/ Examiner

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